ARIES™

INSTALLATION MANUAL

203039

Parts List

1	Driver / left side bar
1	Passenger / right side bar
2	Mounting bracket, front
2	Mounting bracket, rear
8	Hex bolt, M10 x 25mm
16	Hex bolt, M10 x 30mm
8	Clip nut, M10
32	Flat washer, M10
8	Nylock nut, M10

Torque Specifications

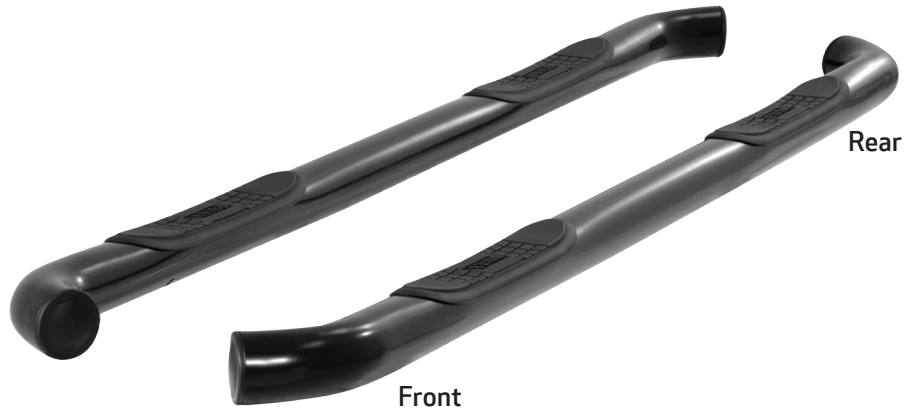|		
METRIC	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.
SAE	1/4" bolt	3 ft.-lbs.
	5/16" bolt	7 ft.-lbs.
	3/8" bolt	16 ft.-lbs.
	7/16" bolt	20 ft.-lbs.
	1/2" bolt	28 ft.-lbs.

Level of Difficulty

Easy

Scan for helpful install tips

Product Image

Rear

Front

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For gloss black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

PROCEDURE

1. BEGIN INSTALLATION BY WORKING ON PASSENGER SIDE OF VEHICLE
2. REMOVE FACTORY LONG GATE RUBBER PLUG/TAPE WHICH COVERS MOUNTING HOLES ON INNER ROCKER PANEL LOCATED IN FRONT AND REAR (SEE DIAGRAM 1.). ONCE REMOVED SLIDE 10MM CLIP NUTS OVER HOLES (THERE ARE TWO HOLES FOR EACH BRACKET).
3. INSTALL MOUNTING BRACKETS TO INNER ROCKER PANEL USING 10MM BOLTS AS SHOWN IN DIAGRAM 2. HAND TIGHTEN ONLY.
4. ATTACH SIDEBAR TO BRACKETS USING THE 10MM HEX HEAD BOLTS AND WASHERS. ALIGN THE SIDE BAR WITH THE VEHICLE BODY THEN TIGHTEN ALL FASTENERS AT 30FT/LBS). REPEAT STEPS FOR PASSENGER SIDE TO COMPLETE INSTALLATION.
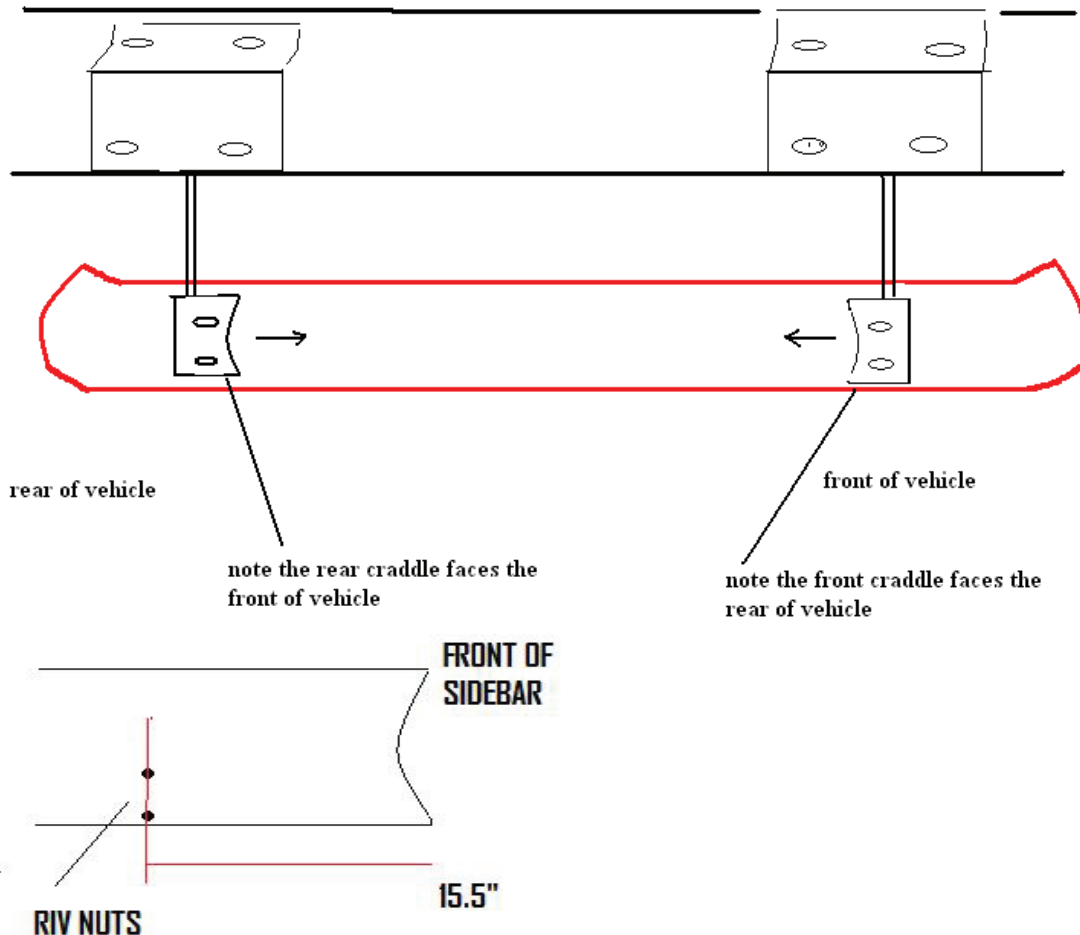
DIAGRAM 1

DIAMGRAM 2

DIAGRAM 3

PASSENGER SIDE SHOWN-

rear of vehicle

front of vehicle

note the rear craddle faces the front of vehicle

note the front craddle faces the rear of vehicle

FRONT OF SIDEBAR

15.5"

RIV NUTS

NOTE: TO ESTABLISH FRONT OF THE SIDEBAR- AT THE BOTTOM OF THE TUBE YOU WILL HAVE THE RIV NUTS 15.5" FROM THE END. THE TUBE WILL FACE INWARD.