

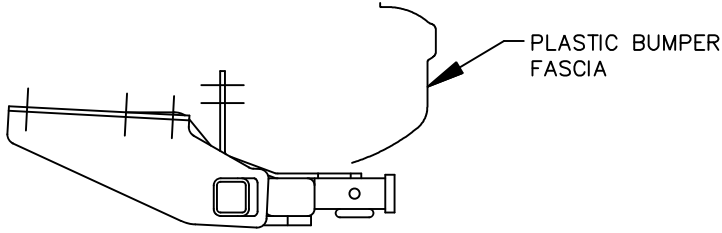
# INSTALLATION INSTRUCTIONS

VEHICLE

OLDSMOBILE CIERA PASS.  
PONTIAC 6000 PASS.

3500 LB MAX GROSS TRAILER WT  
300 LB MAX TONGUE WEIGHT  
DO NOT EXCEED TOWING VEHICLE RATINGS

- EQUIPMENT REQUIRED: WIRE  
 WIRING ACCESS LOCATION: PC3, PC4  
 DRILL BITS:  
 HITCH REQUIRES 1/2" PIN AND CLIP.  
 WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 13mm, 9/16, 3/4, 7/8



HITCH SHOWN INSTALLED IN PROPER POSITION

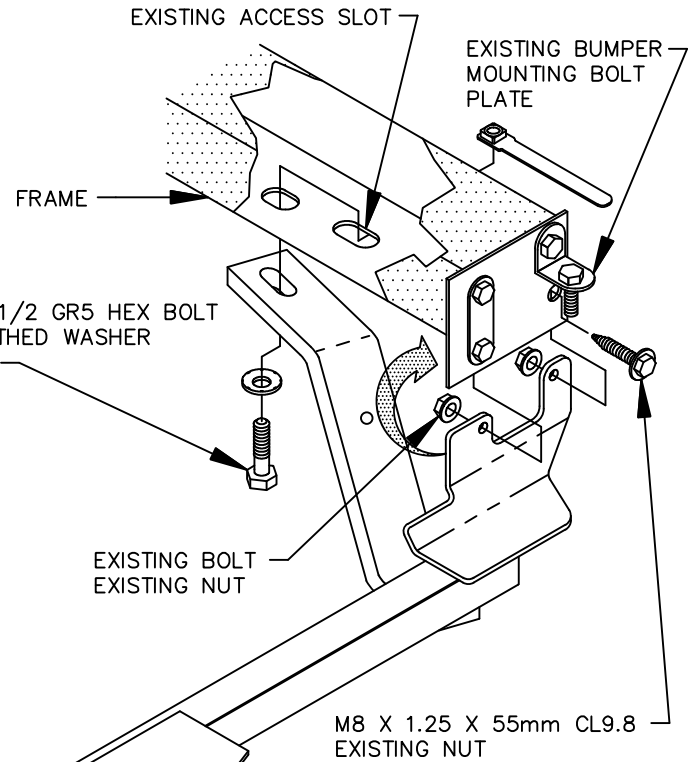


FIGURE 1

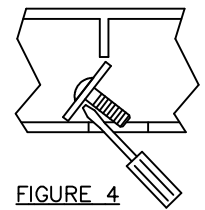


FIGURE 4

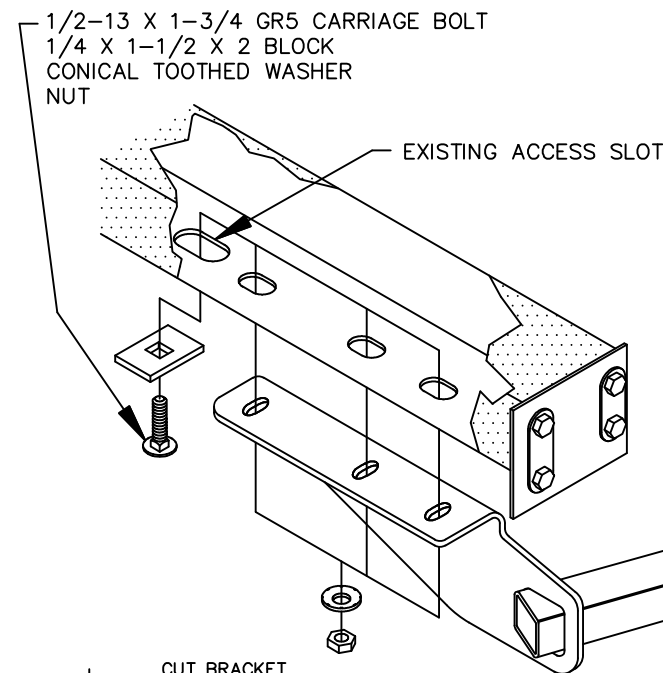


FIGURE 2

'93 & LATER OLDSMOBILE ONLY

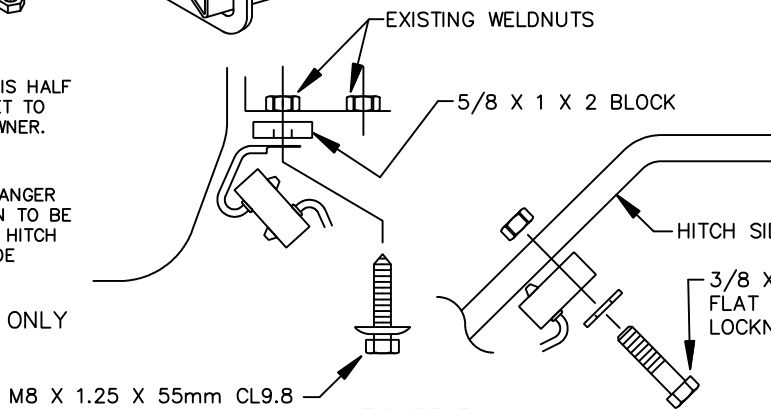
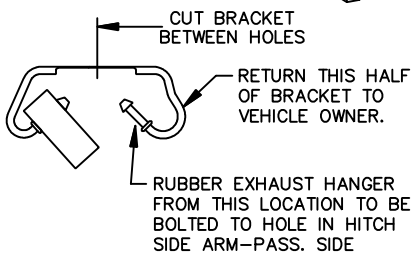


FIGURE 3

EXHAUST HANGER ATTACHMENT  
'93 & LATER OLDSMOBILE ONLY

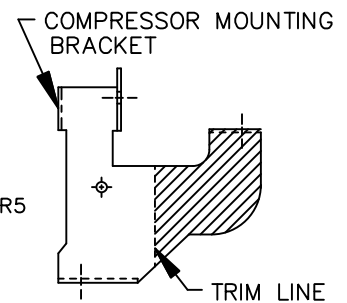


FIGURE 5

VIEW FROM REAR,  
DRIVER'S SIDE

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)	FASTENER KIT
33	01130-889

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Cequent Performance Products  
Plymouth, Michigan

PRINTED IN MEXICO

# INSTALLATION INSTRUCTIONS

VEHICLE

OLDSMOBILE CIERA PASS.  
PONTIAC 6000 PASS.

EQUIPMENT REQUIRED: WIRE

WIRING ACCESS LOCATION: PC3, PC4

DRILL BITS: NONE

HITCH REQUIRES 1/2" PIN AND CLIP.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 13mm, 9/16, 3/4, 7/8

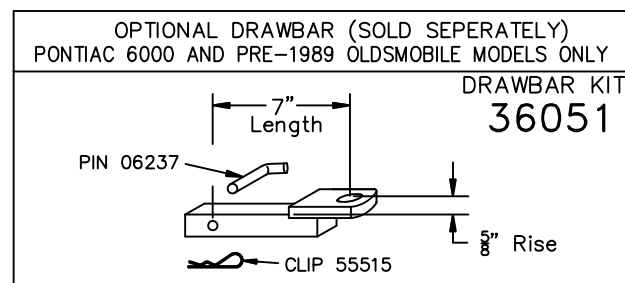
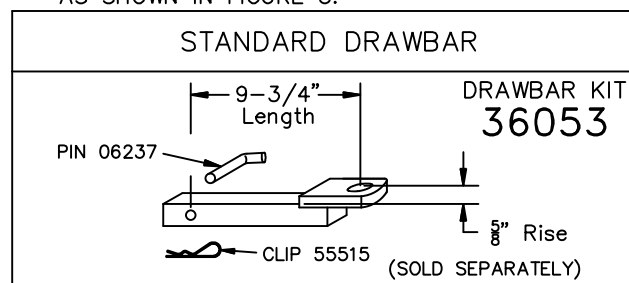
3500 LB MAX GROSS TRAILER WT  
300 LB MAX TONGUE WEIGHT  
DO NOT EXCEED TOWING VEHICLE RATINGS

## PONTIAC AND PRE-1993 OLDSMOBILE APPLICATIONS:

1. DISCONNECT MUFFLER FROM HANGER. REMOVE HANGER FROM VEHICLE.
  2. REPLACE HANGER WITH 1/4" X 1-1/2 ANGLE BRACKET SUPPLIED WITH HITCH, BUT DO NOT CONNECT TO MUFFLER.
  3. OLDSMOBILE ONLY: REMOVE PLASTIC VALANCE PANEL. VALANCE PANEL MUST BE TRIMMED TO ALLOW CLEARANCE FOR RECEIVER TUBE IF REINSTALLED ON VEHICLE.
- GO TO STEP 4.

## 1993 AND LATER OLDSMOBILE APPLICATIONS:

1. REMOVE EXHAUST HANGER FROM VEHICLE. DISCONNECT RUBBER EXHAUST HANGERS FROM HANGER BRACKET.
2. CUT HANGER BRACKET AS SHOWN IN FIGURE 2.  
NOTE: HANGER MUST BE CUT BETWEEN HOLES AS SHOWN SO THAT MUFFLER HANGER CAN BE REINSTALLED IF HITCH IS REMOVED FROM VEHICLE.
3. RECONNECT RUBBER EXHAUST HANGER TO HANGER BRACKET AS SHOWN IN FIGURE 3. RETURN OTHER HALF OF HANGER BRACKET AND FASTENERS TO VEHICLE OWNER FOR REINSTALLATION IF HITCH IS REMOVED FROM VEHICLE. DO NOT REATTACH BRACKET TO VEHICLE AT THIS TIME.
4. FISHWIRE CARRIAGE BOLTS AND BLOCKS THROUGH ACCESS SLOT AND DOWN THROUGH ATTACHING HOLES AS SHOWN IN FIGURE 1.  
NOTE: A GUSSET IS PRESENT INSIDE THE FRAME ABOVE THE CENTER ATTACHMENT HOLE WHICH MAY CAUSE INTERFERENCE WITH THE INSTALLATION OF THE CENTER ATTACHMENT BLOCK AND BOLT. THE INSTALLATION MAY BE AIDED BY USING A SMALL SCREWDRIVER TO PUSH THE BLOCK AGAINST CARRIAGE HELD BOLT PRIOR TO POSITIONING IN HOLE. REFER TO FIGURE 4. IF ADDITIONAL CLEARANCE IS NEEDED THE GUSSET MAY BE PUSHED UP WITH A PUNCH AND HAMMER.
5. REMOVE AND RETAIN LOWER INBOARD BUMPER MOUNTING NUT ON PASSENGER'S SIDE. LOOSEN UPPER INBOARD BUMPER MOUNTING NUT (INSIDE TRUNK) AS FAR AS POSSIBLE WITHOUT REMOVING. REMOVE LOWER OUTBOARD BOLT BY BENDING BOLT PLATE AS SHOWN IN FIGURE 1.
6. REPLACE BOLT REMOVED IN STEP 5 WITH M8 X 55mm LONG BOLTS SUPPLIED. FASTEN WITH NUT RETAINED IN STEP 5.  
NOTE: BE SURE TO RETIGHTEN UPPER OUTBOARD BUMPER MOUNTING NUT (INSIDE TRUNK).
7. INSTALL HANDLE NUT USING REAR MOST SLOT IN FRAME AS ACCESS SLOT. INSERT 1/2" BOLT AND CONICAL WASHER AS SHOWN.
8. INSTALL REMAINING 1/2" FASTENERS AS SHOWN IN FIGURE 1.
9. TIGHTEN M8 FASTENERS TO 25 LB.-FT. THEN TIGHTEN 1/2" FASTENERS TO 75 LB.-FT.
10. ON PONTIAC AND PRE-1993 OLDS APPLICATIONS: CONNECT MUFFLER TO ANGLE BRACKET.  
ON 1993 AND LATER OLDS APPLICATIONS: CONNECT HANGER BRACKET TO VEHICLE USING 5/8 BLOCK AND M8 X 55mm BOLT AS SHOWN IN FIGURE 3. FASTEN OUTBOARD RUBBER EXHAUST HANGER TO EXISTING HOLE IN HITCH SIDE ARM WITH 3/8 X 2-1/4 GR5 BOLT, FLAT WASHER AND LOCKNUT AS SHOWN IN FIGURE 3.  
NOTE: TIGHTEN 3/8 FASTENER WHICH CONNECTS RUBBER EXHAUST HANGER TO HITCH SIDE ARM ONLY ENOUGH TO ADEQUATELY ENGAGE THREAD. DO NOT TIGHTEN TO THE SPECIFIED TORQUE SPEC. FOR 3/8 FASTENERS.  
NOTE: VEHICLES WITH OPTIONAL LOAD LEVELING DEVICE REQUIRE TRIMMING COMPRESSOR MOUNTING BRACKET AS SHOWN IN FIGURE 5.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.  
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)

**NOTE:** Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Cequent Performance Products  
Plymouth, Michigan

PRINTED IN MEXICO