

# Assembly Instructions

2020- Current Dodge 2500/3500 Quic'n Easy & Cushn' Combo

**Mounting Kit: 47082600**

1. Remove spare tire and tighten tire carrier to prevent vibration noise.
2. Remove Heat Shield.
3. Remove Bumper.
4. Remove existing hitch bolts (3) each side. Do not remove weld nuts (tacked on)
5. If applicable, remove factory hitch receiver. Depending on options, 2" hitch receiver may be welded to cross-tube of bumper brackets and must be cut off. The cross-tube behind the bumper is part of the bumper and should stay attached for bumper support. ONLY CUT OFF 2" RECEIVER WHERE WELDED TO (ROUND) CROSS-TUBE.
6. Two Larger Brackets in DMI kit are to be placed at rear of frame towards bumper. Use M16 hardware. From OUTSIDE of frame to INSIDE of frame, hardware is used as follows: M16x140 bolt, M16 washer, truck frame (outside-inside), existing truck weld nut acts as a spacer, rear DMI bracket, M16 lock nut. Do not torque hardware at this time.
7. Two Smaller Brackets are to be placed to the most front of hitch, under truck – using 5/8" hardware. From INSIDE of frame to OUTSIDE of frame, hardware is used as follows: 5/8" x 4-1/2" bolt, 5/8" SAE washer, front DMI bracket, truck frame (inside-outside), 5/8" plate reinforcement flat washer, 5/8" lock nut. Do not torque hardware at this time.
8. Fit up DMI hitch to the hanging brackets using 1/2" hardware. Hang to height as preference. Last mounting holes of hitch and rear brackets should align.
9. Torque to following specifications
  - a. M16 Grd 10.9: 170 LBS
  - b. 5/8" Grd 8: 170 LBS
  - c. 1/2" Grd 5: 75 LBS
10. Reinstall bumper with existing hardware.

Item Number	Description		Quantity
47082603	2020-current Dodge 2500/3500 rear bracket		1
47082604	2020-current Dodge 2500/3500 rear bracket		1
47082951	2014-current Dodge 2500/3500 front bracket		1
47082952	2014-current Dodge 2500/3500 front bracket		1
16008075	1/2"-13x1-3/4" HHCS Gr 5 Zinc		12
14110801	1/2"-13 Nyloc		12
17008001	1/2" USS flat washer zinc		12
16912750	M16-140 Grade 10.9 Shoulder Bolt		6
16912755	M16 lock nut		6
16912760	M16 Washer		6
16901021	5/8"-11x4-1/2" shoulder bolt Grd 8		2
17010011	5/8" SAE (1-1/4") Grd 8		2
47077506	5/8" Plate reinforcement flat washer		2
14111002	5/8"-11 Nyloc Grd 8		2