



BX1698

2011-14 Chevy Cruze RS 2015 Chevy Cruze (All Models)

Installation Instructions

Please read BOTH these Installation Instructions and the General Instructions prior to installing or operating this equipment.

1. Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge necessary to do “fit work”. If needed, Blue Ox® Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
2. Many Blue Ox® baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use the hardware supplied in the hardware kit and existing hardware as specified in the installation instructions.

Serial Number

Attachment Tab Height: 14-1/4”

Attachment Tab Width: 20”

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4”	10	14
5/16”	19	29
3/8”	33	47
7/16”	54	78
1/2”	78	119
5/8”	154	230
3/4”	257	380



If the front of your vehicle looks different than this, please contact us at (402)385-3051.

Bolt Torque Specifications

Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9
6MM	6	8
8MM	16	22
10MM	31	40
12MM	54	70
14MM	89	117
16MM	161	230
18MM	222	318

WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

Reference your vehicle owner’s manual for manufacturer’s towing specifications.

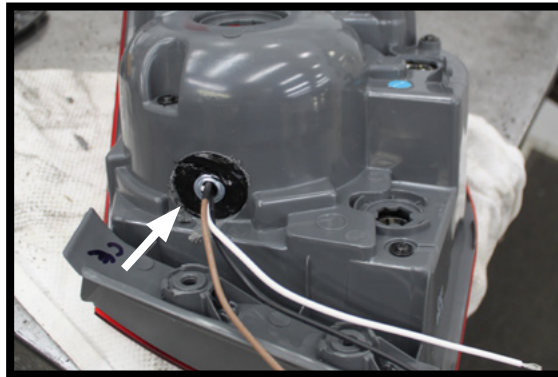
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Instruction Notes: The fascia, horn bracket and air baffle are removed and reinstalled for the baseplate installation. Some drilling and trimming is required.

Place all components that are removed on a flat, sturdy surface. All items will be reinstalled unless otherwise noted after the baseplate is installed.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for vehicle manufacturer's tolerances.

The BX8869 Tail Light Wiring Kit is recommended for this vehicle.



Drill a hole according to the tail
light wiring kit instructions.

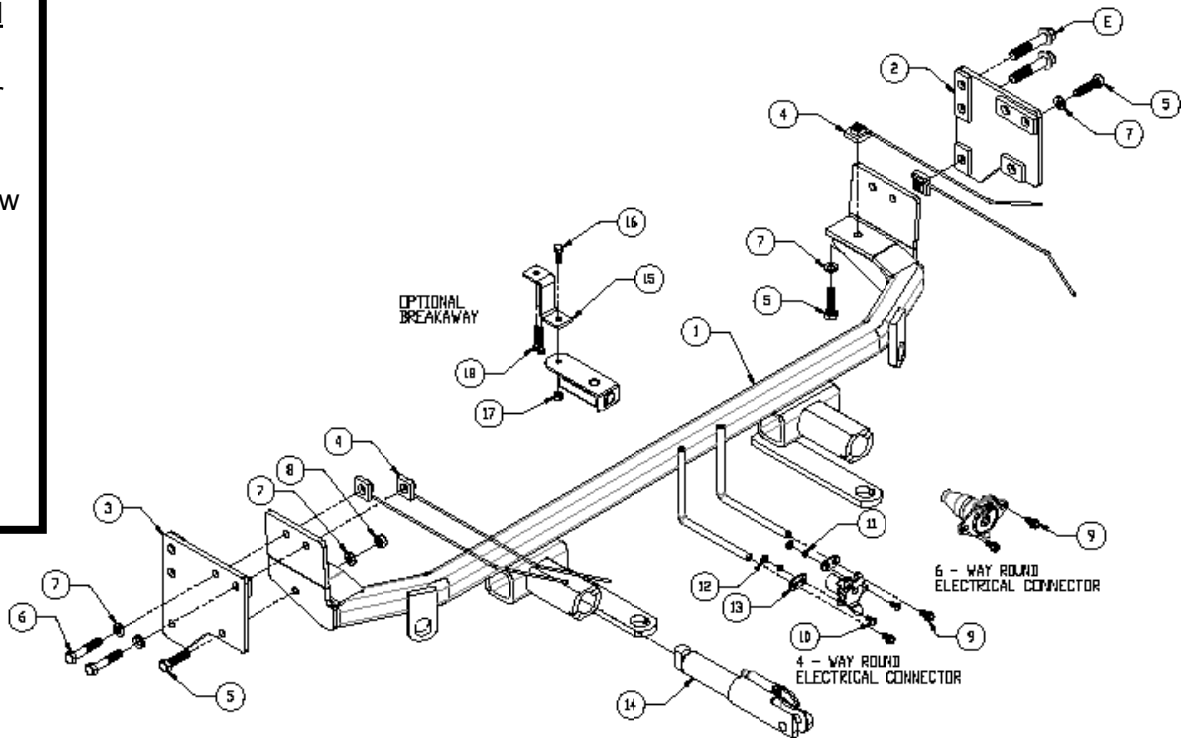
NOTICE

- Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.
- When using power drills be aware of the dangers of torque and drill bit length.
- When using a reciprocating saw be aware of objects behind the cutting surface.
- Use a good quality paint to spray cut edges of frame to prevent rusting.
- Be sure that **ALL** electrical connections are plugged in and accessories are functioning properly before reinstalling the fascia.
- The baseplate is computer tested to your vehicle's GVWR, exceeding this weight will void the manufacturer's warranty.
- Be sure to use a sufficient amount of Loctite® Red on all bolt threads before tightening. Tighten all bolts according to the torque chart provided.
- Dealer or installer be certain the user receives these instruction sheets.
- If the baseplate is in an accident, it must be replaced. **DO NOT** use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. **DO NOT** use the baseplate if it is damaged or missing parts.

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Tools Required

Large Vise Grip
Flat Screwdriver
Utility Knife
Torque Wrench
Drill
Reciprocating Saw
Tape Measure
Loctite® RED
3/8" Drill Bit
1-1/4" Holesaw
10MM Socket
13MM Socket
18MM Socket
18MM Wrench
9/16" Socket
9/16" Wrench
T20 Torx

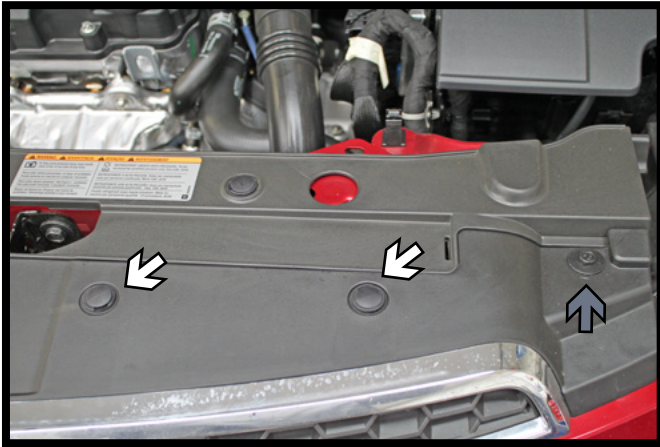


Item No.	Part No.	Description	Qty.
1.....	61-6904	BX1698 Baseplate.....	1
2.....	61-6884	DS, Support Plate.....	1
3.....	61-6885	PS, Support Plate.....	1
4.....	61-5208	3/8" Nut Plate w/ 14" Wire.....	8
5.....	201-0440	3/8"-16 x 1-1/2" Hex Head Bolt, Grade 5, ZP.....	6
6.....	201-0444	3/8"-16 x 2" Hex Head Bolt, Grade 5, ZP.....	4
7.....	203-0010	3/8" Lock Washer, ZP.....	
8.....	202-0090	3/8"-16 Hex Nylon Insert Lock Nut, ZP.....	2
9.....	201-0979	#12-14 x 1" Self Drilling Screw, ZP.....	2
10.....	201-0192	#10-32 1/2" Round Slotted Head Screw.....	2
11.....	203-0054	#10 Lock Washer, ZP.....	2
12.....	202-0047	#10-32 Hex Nut.....	2
13.....	101-5822	4 Way Connector Adapter.....	2
14.....	62-3469	Attachment Tab Assembly with Hole.....	2
15.....	102-7056	Breakaway Bracket.....	1
16.....	201-0050	1/4"-20 x 3/4" Hex Head Bolt, Grade 5, ZP.....	1
17.....	202-0102	1/4"-20 Hex Nylon Nut, ZP.....	1
18.....	201-0654	#10-16 x 1" Self Drilling Screw, ZP.....	2
19.....	226-0046(not shown)	Class III Safety Cables.....	2
20.....	229-0359(not shown)	3/8" Quicklink, ZP.....	2
21.....	290-0437(not shown)	Black Cap Plug Receiver.....	2
E.....	Existing	Factory Metric Bolt.....	2

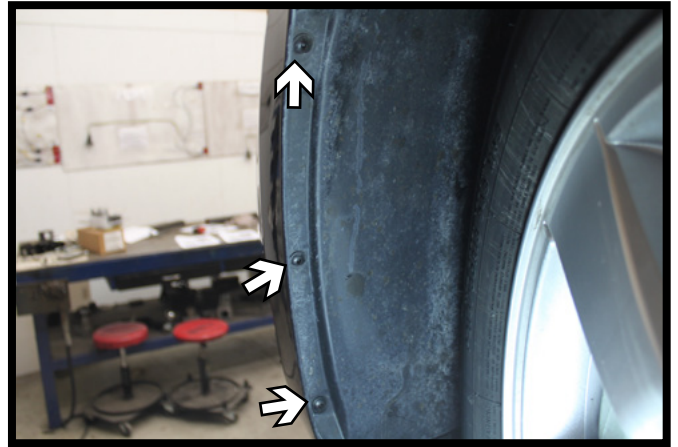
Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.

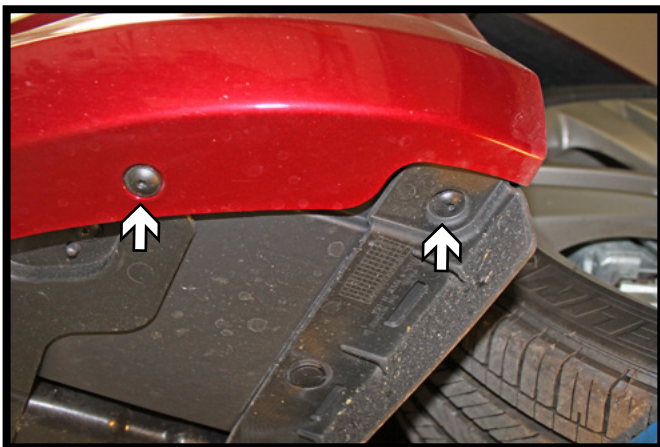
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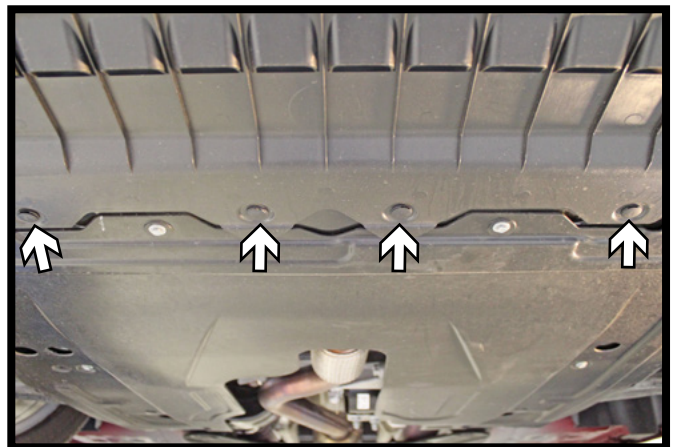
1. Using a 10MM socket, remove the screw from the corner of the fascia (gray). Then remove the two (2) push pins (white). Do this on both sides of the vehicle.



2. Using a T20 torx, remove the three (3) screws from the edge of the wheel well. Do this on both sides of the vehicle.



3. Using a T20 torx, remove the two (2) screws from the underside of the fascia. Do this on both sides of the vehicle.



4. Remove the four (4) push pins towards the middle of the underside of the fascia.

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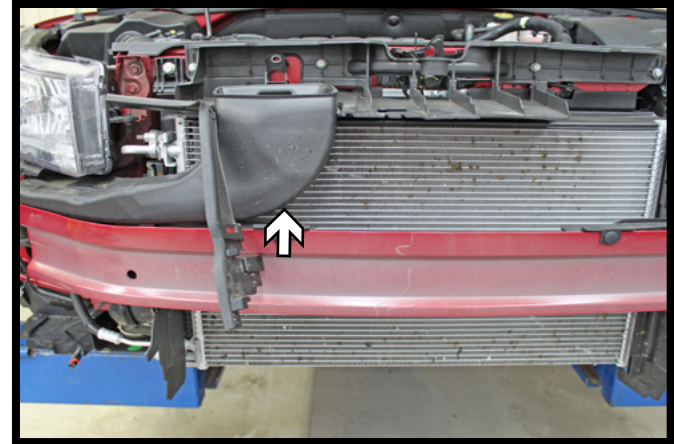
5. In front of the front tire, pull the lower air dam off the pin. Then pull the lower shield off the pin also in order to remove the fascia.



6. Pull the corners of the fascia away from the vehicle disconnecting any electrical connections and set the fascia aside.

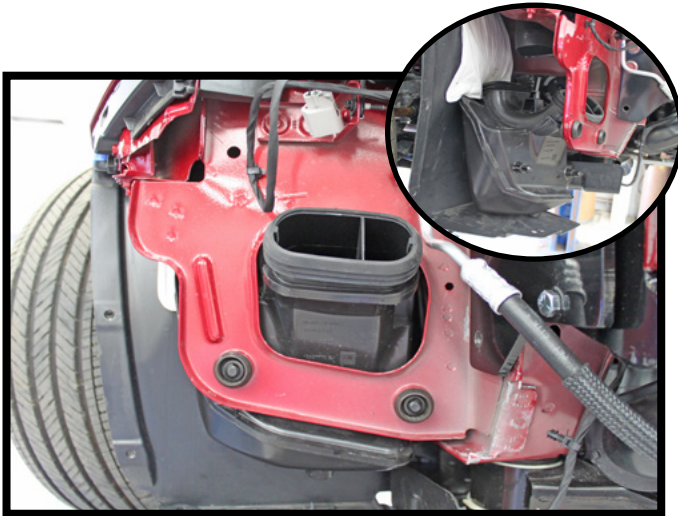


7. On the passenger side using a 10MM socket, remove the bolt from the top of the air baffle.

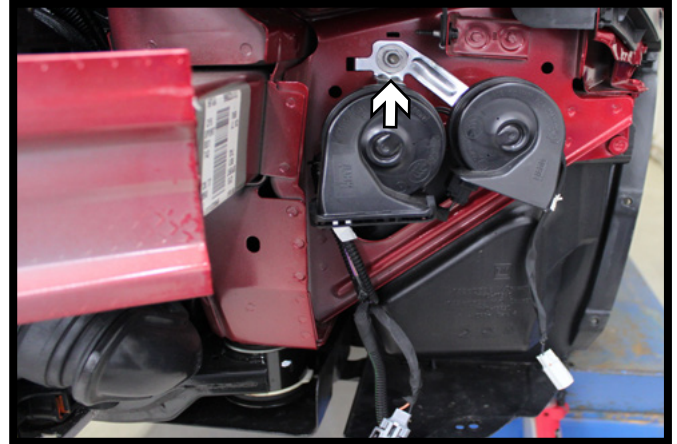


8. Remove the air baffle from the passenger side, disconnecting it from the connection by the wheel well.

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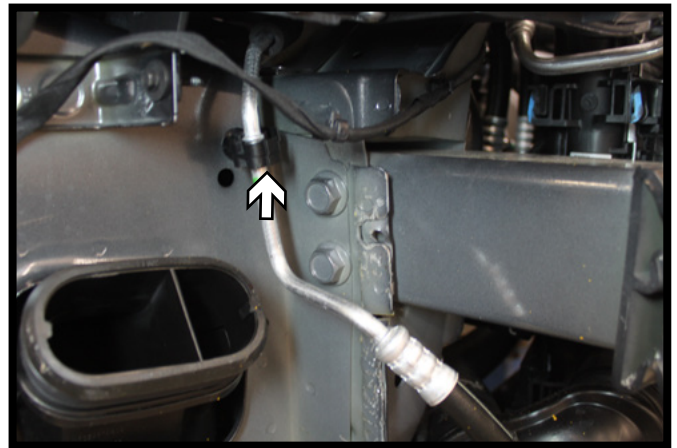
9. On the passenger side, push back the lower baffle and slide it down to remove it from the vehicle.



10. On the driver side, using a 13MM socket, remove the bolt from the horn bracket. Unplug and set the horn aside.

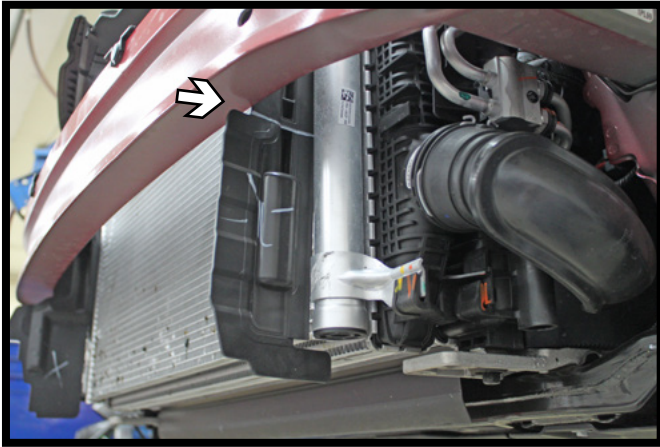


11. On the driver side, remove the wire loom from the frame and move it out of the way for baseplate installation.

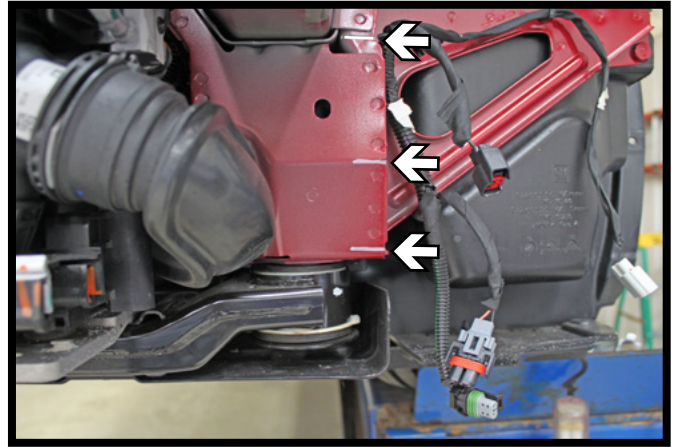


12. On the passenger side, disconnect the AC coolant line from the holder.

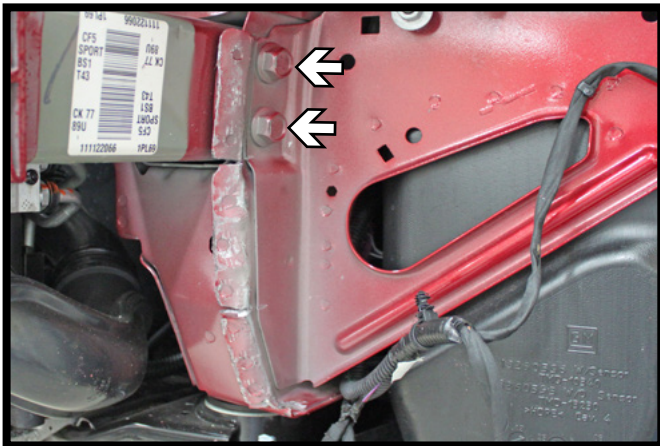
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13. Trim the plastic shielding flush with the bottom side of the bumper. Do this on both sides of the vehicle.

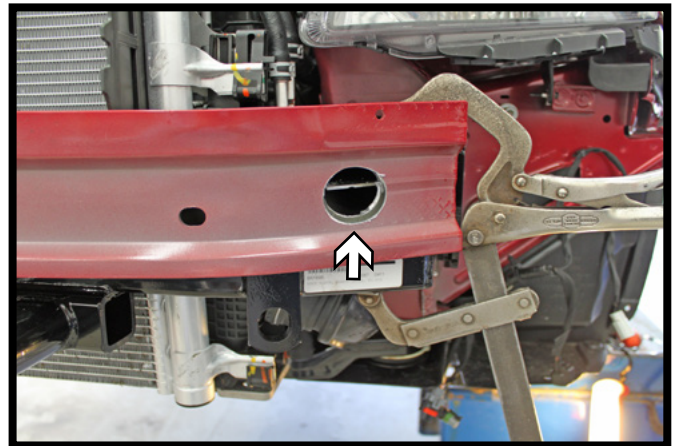


14. Make three (3) slits in the frame face back to the frame side. One just below the upper flange (top). One at the bend in the middle (middle) and one just above the lower bend (lower). Do this on both sides of the vehicle.



15. Bend the two tabs over and flatten back to the face of the frame. Do this on both sides of the vehicle.

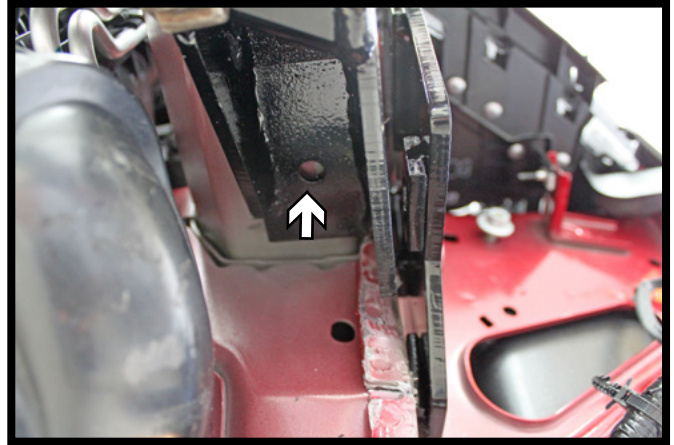
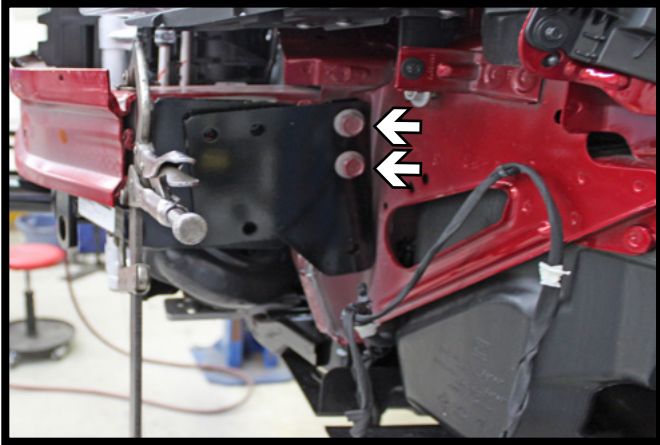
Using a 18MM socket & wrench, remove the two (2) frame bolts just above the flattened area. Do this on both sides of the vehicle.



16. Using a 1-1/4" hole saw, drill a hole thru the two layers in the face of the bumper as shown for nut plate access. Do this on both sides of the vehicle.

Note: The cross piece behind the hole may need to be bent out of the way for nut plate access.

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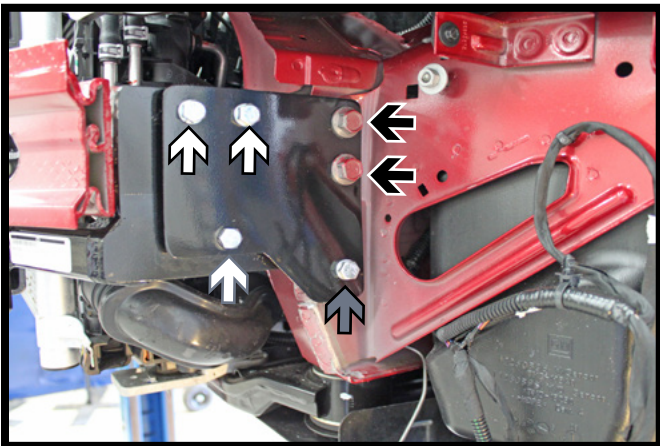
17. Position the baseplate onto the vehicle and temporarily clamp in place. Install the support plates on both sides of the vehicle with the existing hardware and temporarily tighten.

Loosen the clamps and align the baseplate and support plate holes. Once the holes are aligned and the baseplate is level, re-clamp the baseplate to the bumper.

Note: It is recommended to pin the baseplate & support plates with a bolt to keep them aligned before final clamping.

18. Using a 3/8" drill bit, drill the bottom hole thru the frame. Install a 3/8" x 1-1/2" bolt and lock washer into the hole with a 3/8" nut plate on the inside of the bumper. Do this on both sides of the vehicle. Fully tighten all hardware.

**** Use Loctite® Red on all bolt threads and tighten all bolts to the appropriate torque.**



19. One at a time remove the existing frame bolts, apply Loctite® Red and reinstall (black). Do this on both sides of the vehicle.

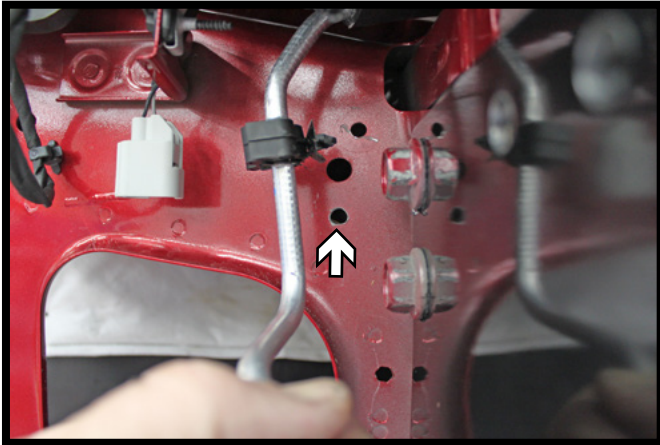
Once all the existing bolts are tightened, use a 3/8" drill bit and drill the remaining four (4) holes in the baseplate/support plate thru the frame/bumper.

Install 3/8" x 2" bolts with lock washers into the upper two holes with a 3/8" nut plates on the inside of the bumper (white). Install a 3/8" x 1-1/2" bolt into the lower front hole with a 3/8" lock washer and lock nut on the inside of the baseplate (white/gray). Install a 3/8" x 1-1/2" bolt and lock washer into the lower back hole with a 3/8" nut plate on the inside of the frame (gray).

Do this on both sides of the vehicle. Fully tighten all hardware.

**** Use Loctite® Red on all bolt threads and tighten all bolts to the appropriate torque.**

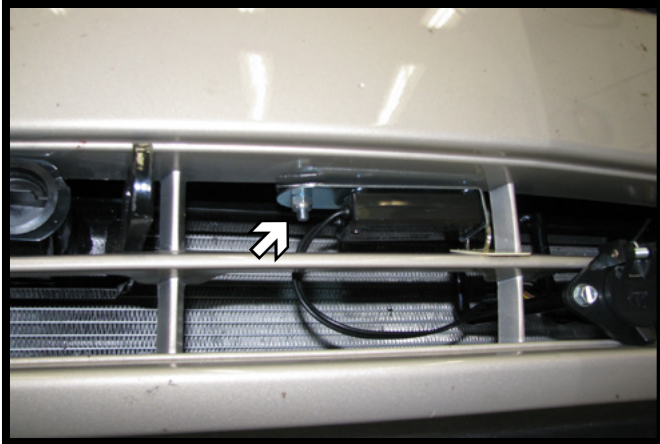
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20. On the passenger side, relocate the coolant line to a position that it avoids contact with the baseplate by drilling a new 1/4" hole into the frame face.



21. Attach the permanent baseplate safety cables to the provided convenience link on the baseplate. The photo above shows the recommended installation of the cables to frame of vehicle. Additional options may interfere with suggested mounting; in this case, secure the cables to a solid piece of the frame as described in the instructions included with the permanent baseplate safety cables. Be sure the safety cables do not rub against any hoses or moving parts. Do this on **BOTH** sides of the vehicle.



22. **Optional:** Attach the breakaway bracket to the bottom of the bumper between two fascia ribs with two 10-16 x 1" self drilling screws. Attach the breakaway to the bracket with a 1/4" x 3/4" bolt and nut.

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23. Reinstall the air baffle and horn. Hold the fascia as close to its original position, mark and trim the fascia around the convenience links and attachment tabs. Reinstall the fascia.

Note: The plate holder may need to be trimmed for electrical bracket installation (inset).

CUSTOMER SERVICE COMMITMENT

Blue Ox® is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also, as a commitment to our customers, should you visit our factory, you can stay at our full service Blue Ox® campground at no charge along with enjoying a factory tour.

Again, thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.

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