



BX1722

2013-15 Chevy Spark Installation Instructions

Attachment Tab Height: 22-1/2"

Attachment Tab Width: 18"

Serial Number

Please read BOTH these Installation Instructions and the General Instructions prior to installing or operating this equipment.

- Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge necessary to do "fit work". If needed, Blue Ox® Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
- Many Blue Ox® baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use the hardware supplied in the hardware kit and existing hardware as specified in the installation instructions.

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230
3/4"	257	380

Bolt Torque Specifications

Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9
6MM	6	8
8MM	16	22
10MM	31	40
12MM	54	70
14MM	89	117
16MM	161	230
18MM	222	318



If the front of your vehicle looks different than this, please contact us at (402)385-3051.

Reference your vehicle owner's manual for manufacturer's towing specifications.



WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

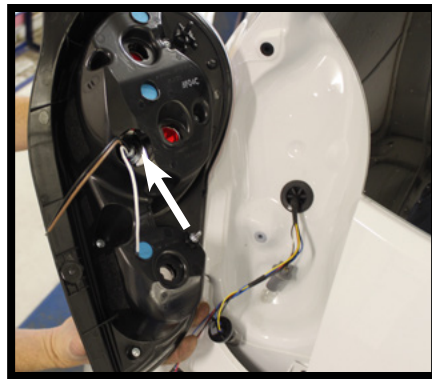
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Instruction Notes: The fascia is removed and reinstalled for the baseplate installation. Some drilling and trimming is required.

Place all components that are removed on a flat, sturdy surface. All items will be reinstalled unless otherwise noted after the baseplate is installed.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for vehicle manufacturer's tolerances.

The BX8869 Tail Light Wiring Kit is recommended for this vehicle.



Drill a hole according to the tail
light wiring kit instructions.

NOTICE

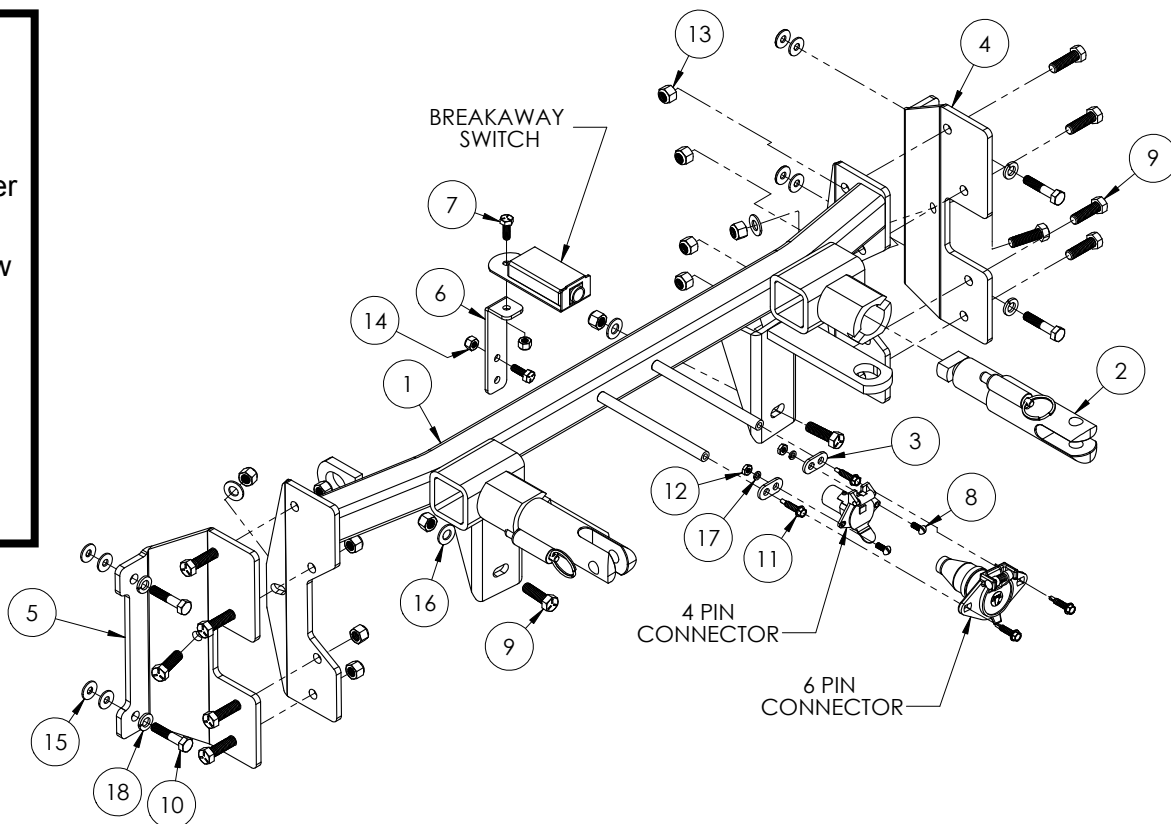
- Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.
- When using power drills be aware of the dangers of torque and drill bit length.
- When using a reciprocating saw be aware of objects behind the cutting surface.
- Use a good quality paint to spray cut edges of frame to prevent rusting.
- Be sure that **ALL** electrical connections are plugged in and accessories are functioning properly before reinstalling the fascia.
- The baseplate is computer tested to your vehicle's GVWR, exceeding this weight will void the manufacturer's warranty.
- Be sure to use a sufficient amount of Loctite® Red on all bolt threads before tightening. Tighten all bolts according to the torque chart provided.
- Dealer or installer be certain the user receives these instruction sheets.
- If the baseplate is in an accident, it must be replaced. **DO NOT** use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. **DO NOT** use the baseplate if it is damaged or missing parts.

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Tools Required

Large Vise Grip
 Flat Screwdriver
 Utility Knife
 Phillips Screwdriver
 Torque Wrench
 Drill
 Reciprocating Saw
 Loctite® RED
 1/2" Drill Bit
 3/8" Drill Bit
 7MM Socket
 12MM Socket
 13MM Socket
 9/16" Wrench
 T20 Torx

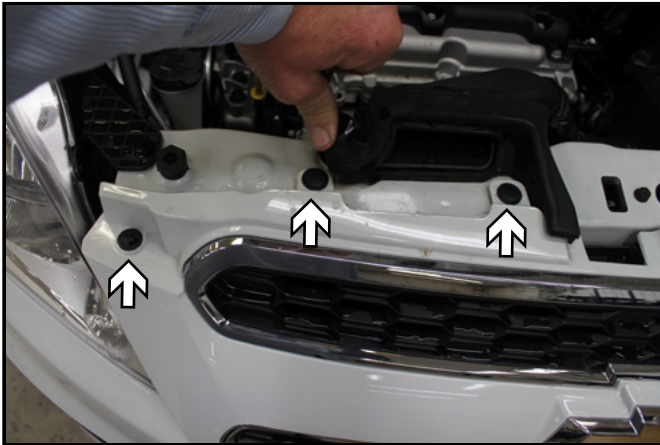


Item No.	Part No.	Description	Qty.
1	61-7472	BX1722 Baseplate	1
2	62-3468	Attachment Tab	2
3	101-5822	4 Way Connector Adapter	2
4	101-8055	DS End Plate	1
5	101-8056	PS End Plate	1
6	102-7186	Breakaway Bracket	1
7	201-0050	1/4"-20 x 3/4" Hex Head Bolt, ZP	2
8	201-0192	#10-32 1/2" Round Slotted Head Screw	2
9	201-0368	3/8"-16 x 1-1/4" Hex Head Bolt, Grade 5, ZP	12
10	201-0418	8MM-1.25 x 35MM Hex Head Bolt, Grade 8.8	4
11	201-0979	#12-14 x 1" Self Drilling Screw, ZP	2
12	202-0047	#10-32 Hex Nut	2
13	202-0090	3/8"-16 Hex Nylon Insert Lock Nut, ZP	12
14	202-0102	1/4"-20 Hex Nylon Nut, ZP	2
15	203-0001	1/4" Flat Washer, ZP	8
16	203-0003	3/8" Flat Washer, ZP	4
17	203-0054	#10 Lock Washer, ZP	2
18	203-0102	8MM Lock Washer, ZP	4
19	226-0046(not shown)	Class III Safety Cables	2
20	229-0359(not shown)	3/8" Quicklink, ZP	2
21	290-0437	Black Cap Plug Receiver	2

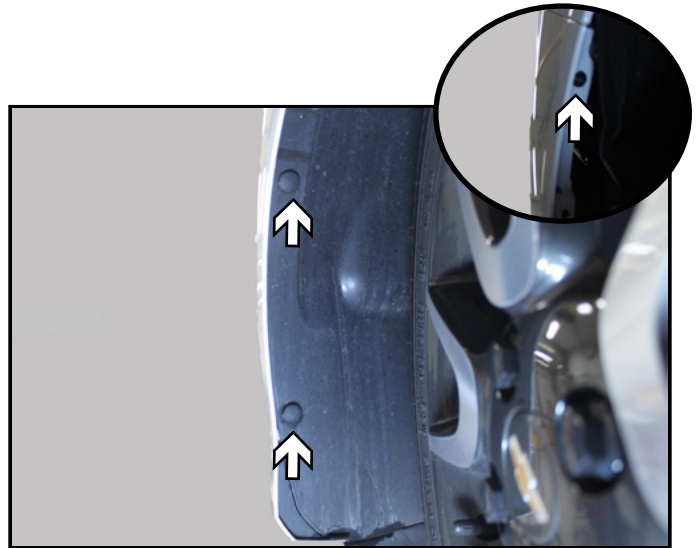
Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.

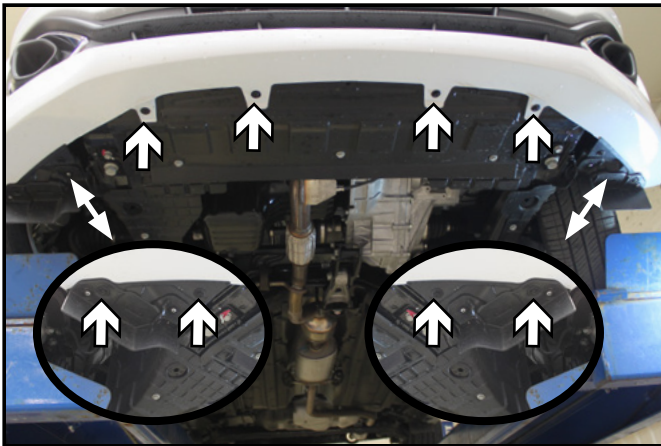
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1. Remove the six (6) push pins from along the top edge of the fascia. There are three (3) on each side.



2. Remove the two (2) push pins from the wheel well. Pull back the wheel well cover, and using a 20 Torx, remove the screw at the top of the fascia (inset). Do this on both sides of the vehicle.

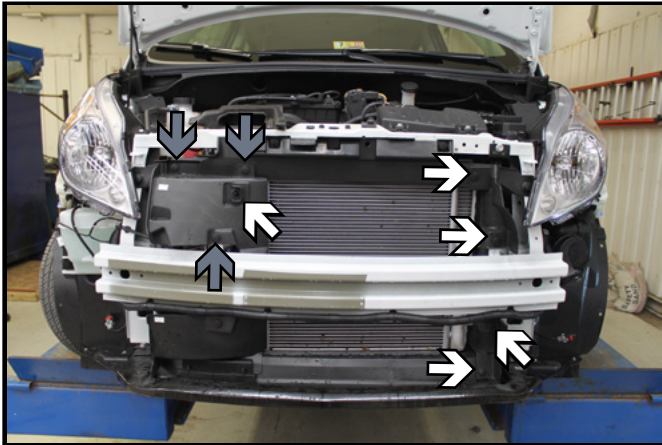


3. Using a phillips screwdriver or 7MM socket, remove the eight (8) screws from the bottom edge of the fascia. There are four (4) on each side of the vehicle.

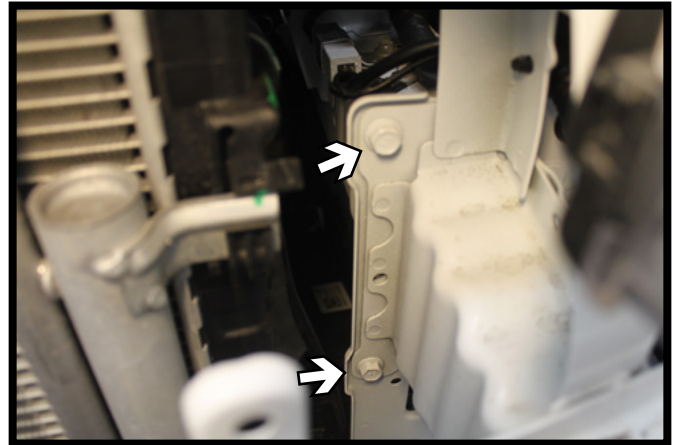


4. Pull the corners of the fascia away from the vehicle disconnecting any electrical connections and set the fascia aside.

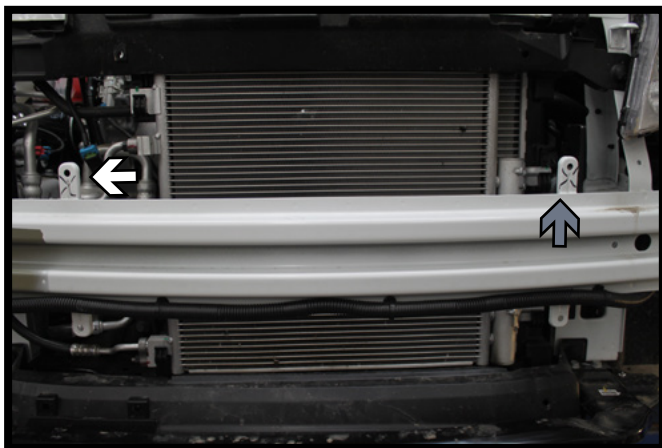
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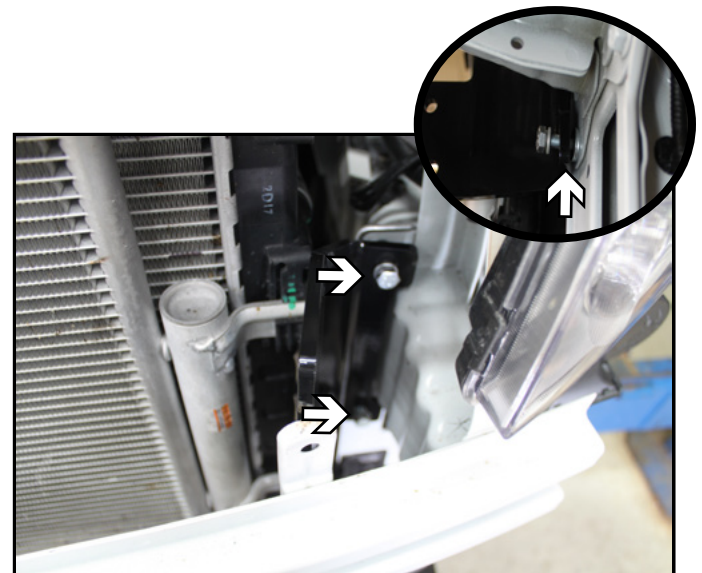
5. Remove the four (4) push pins from the driver side air baffle (white) and set it aside. Then remove the three (3) push pins (gray) and temperature sensor (white) from the passenger side air baffle and remove the baffle from vehicle.



6. Using a 12MM socket, remove the two (2) bolts from the inside edge of the bumper. Do this on both sides of the vehicle.



7. Bend the passenger side bumper tab back slightly for baseplate clearance (white).
On the driver side tab, cut it off flush with the top of the bumper for baseplate bolt installation (gray).



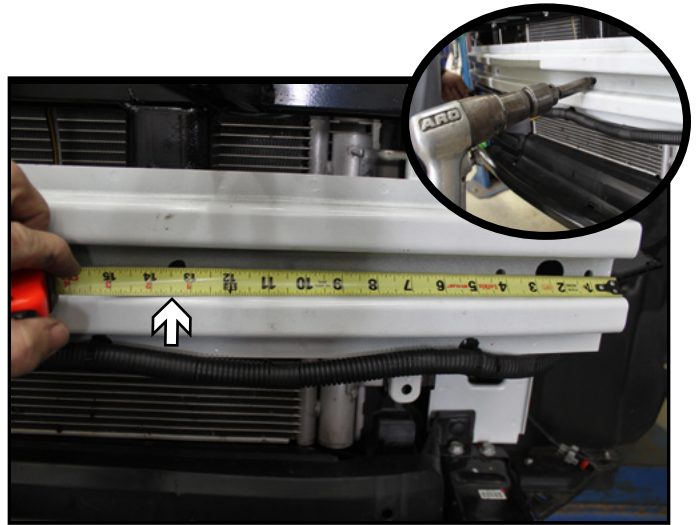
8. Install the driver side end plate onto the frame with 8MM-1.25 x 35MM bolts and 8MM lock washers. Use two (2) 1/4" flat washers per bolt as a spacer between the frame and the end plate. Do not fully tighten the bolts until the baseplate is installed. Repeat on the passenger side.

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9. Install the baseplate onto both end plates, using the 3/8" hardware. Fully tighten down the baseplate and end plate bolts.


** Use Loctite® Red on all bolt threads and tighten all bolts to the appropriate torque.



10. Using a 3/8" drill bit, drill a hole thru the bumper 13-1/2" in from the end. Repeat on the other side of the vehicle.

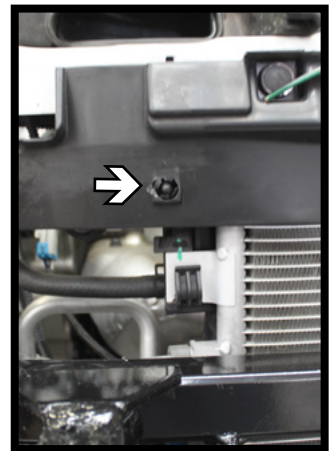
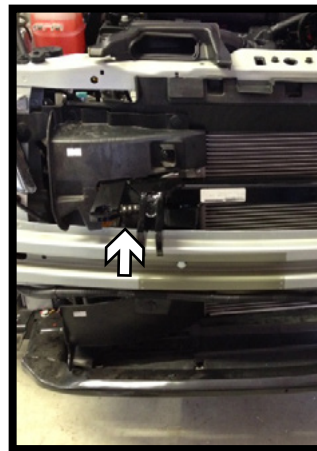
Install the 3/8" hardware and fully tighten.

** Use Loctite® Red on all bolt threads and tighten all bolts to the appropriate torque.

 Caution: When drilling thru the bumper do not to hit the radiator behind. Use a piece of pipe on the bit as shown above or a stubby drill bit.



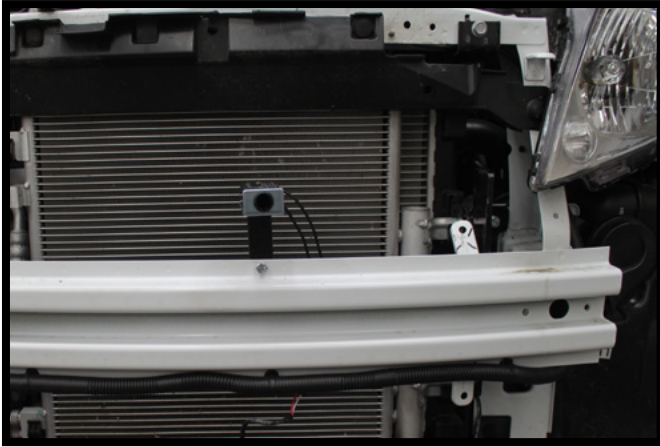
11. Attach the permanent baseplate safety cables to the provided convenience link on the baseplate. The photo shows the recommended installation of the cables to frame of vehicle. Additional options may interfere with suggested mounting; in this case, secure the cables to a solid piece of the frame as described in the instructions included with the permanent baseplate safety cables. Be sure the safety cables do not rub against any hoses or moving parts. Do this on **BOTH** sides of the vehicle.



12. Trim the passenger side baffle around the baseplate and reinstall. Reinstall the temperature sensor into the baffle (right).

Optional: If not reinstalling the baffle, use a 1/2" drill bit, drill out the existing pushpin hole above and insert the temperature sensor (left).

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13. Optional Breakaway: Install the bracket to the bumper with the 1/4" hardware approximately 16" from the end on the driver side or in the desired location.
- Install the breakaway to the bracket with the 1/4" hardware.



14. Hold the fascia as close to its original position, mark and trim the fascia around the convenience links and attachment tabs. Reinstall the fascia.

CUSTOMER SERVICE COMMITMENT

Blue Ox® is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also, as a commitment to our customers, should you visit our factory, you can stay at our full service Blue Ox® campground at no charge along with enjoying a factory tour.

Again, thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.

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