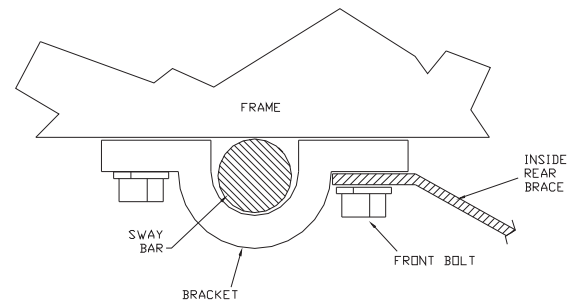




## BX2902 Installation Instructions 1999-03 Land Rover Discovery II

The weight of this vehicle is near the 5000 lb. Class III rating limitations and a Class IV rated tow bar should be used. The bumper needs to be removed to install the baseplate. If the vehicle has a brush guard, it is removed and not reinstalled, for installation of the baseplate. The lower plastic fascia needs to be trimmed so the attachment tabs are exposed.

1. Looking up under the front bumper notice the aluminum pieces extending from the frames. Remove the four bolts (13mm) that hold the bumper to the aluminum extensions.
2. Remove the tubing from the backside of each fog light.
3. Remove the Phillip screws from each fender well molding directly in front of the front tires and the lower part of the bumper fascia.
4. Pull fender well molding out enough to locate and loosen the Hex bolt (13mm) that is inside the fascia molding which holds the bumper and fascia (one on each side) to the frame.
5. From where the tubing for the fog lights extend up locate a 13mm Hex head bolt holding the bumper to the frame of the vehicle. Loosen this bolt enough so the bumper can be pulled forward and removed from a slot.
6. Pull the bumper forward enough to locate the electrical wiring for the lights and disconnect. Also remove the hose connected to the windshield washer reservoir. Remove the whole bumper and fascia from the vehicle.
7. Remove the front tubular cross piece exposed once the bumper is off. The bolts will be used with the baseplate.
8. The baseplate will bolt to the same holes used for tubular cross piece using existing bolts. Thread the bolts in by hand.
9. The inside braces (on the baseplate) extend back to the front bolts (remove these bolts) on the molded brackets for the sway bars. Use the bolts and washers included in the bolt bag to fasten the baseplate to the brackets. Tighten all bolts according to the torque chart in the General Instruction Sheet.
10. Replace the bumper molding and notch where necessary to allow for the attachment tabs and convenience links. Replace the electrical wiring and hoses from above steps.
11. **DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**



# Automatic

### Tools Required

13MM Wrench  
3/4" Wrench

17MM Wrench  
Flathead Screwdriver

18MM Wrench  
Loctite

### Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5401 .....	Baseplate, BX2902
2	2	201-0410 .....	10mm-1.5 x 35mm Hex Bolt, Grade 8.8
3	2	203-0104 .....	10mm Lock Washer
E	4	xxx-xxxx.....	Existing Bolts

