

## BX3716 Installation Instructions 1987-91 Toyota Camry

Installation of this baseplate requires removing the vehicle's tie down brackets. On 1991 models, the lower metal bumper/spoiler will need to be removed.

- 1. Read the General Instruction Sheet included with this baseplate.
- 2. The baseplate mounts to the front of the car using ten bolts (eight existing and two supplied): five on each side of the car.
- 3. Remove the "tie down" bracket from each side of the car and inspect the bolts for reuse. These brackets are stamped sheet metal with an oval hole facing downward.
- 4. Remove the front bolt ONLY from the two sway bar brackets. These bolts will not be reused.
- 5. Remove the two bolts (one on each side) located just above the front trim panel which hold the bumper brackets to the car and inspect for reuse.
- 6. Position a side bracket such that its hole align with the "tie down" and sway bar bracket holes. Hand start the previously removed tie down bracket bolts and a new sway bar bracket bolt with a lockwasher. Use locktite on all bolts but do not tighten yet.
- 7. Repeat with other side of the bracket.
- 8. Position the baseplate between the side brackets aligning with the side plate holes and the bumper bracket holes. Hand start the previously removed bumper bracket holes and attach the side brackets with 1/2" bolts, nuts, and lock washers supplied.
- 9. When all bolts align, tighten securely.
- 10. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to facilitate easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.
- 11. Install the tow bar and safety cables according to the instructions included in their packages.
- 12. Do not substitute other devices if the pin and clip are lost.
- 13. DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.
- 14. 1991 Model The baseplate will fit the 1991 Camry, however, lower metal bumper/spoiler will need to be removed while baseplate is installed.

## **Tools Required**

17mm Socket 19mm Socket 10mm Socket 17mm Wrench 3/4 Wrench 3/4 Socket



## **Parts List**

Ref. No.	Qty.	Part No.	Description
1	1	61-3484	Baseplate, BX3716
2	1	61-3575	Side Plate, Mount Bracket, Driver Side
3	1	61-3576	Side Plate, Mount Bracket, Passenger Side
4	6	201-0051	
5	2	201-0411	12mm-1.25 x 40mm Hex Head Bolt
6	6	202-0005	
7	6	203-0012	
8	2	203-0105	12mm Lock Washer

