

## CLASS 3 TRAILER HITCH

**R3-0399**

Toyota Sienna

## TOOLS REQUIRED:

**WRENCHES:** Ratchet, Torque Wrench,  
Socket Extension, 19MM Socket

**HITCH RATING: 3,500 LBS WEIGHT CARRYING, 350 LBS TONGUE WEIGHT / 5,000 LBS WEIGHT DISTRIBUTING, 500 LBS TONGUE WEIGHT.**  
**WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.**

**NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE**

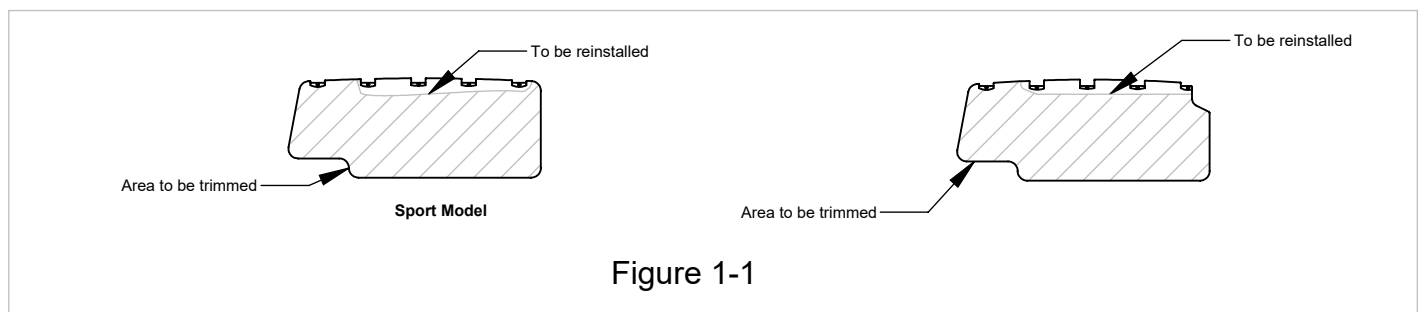
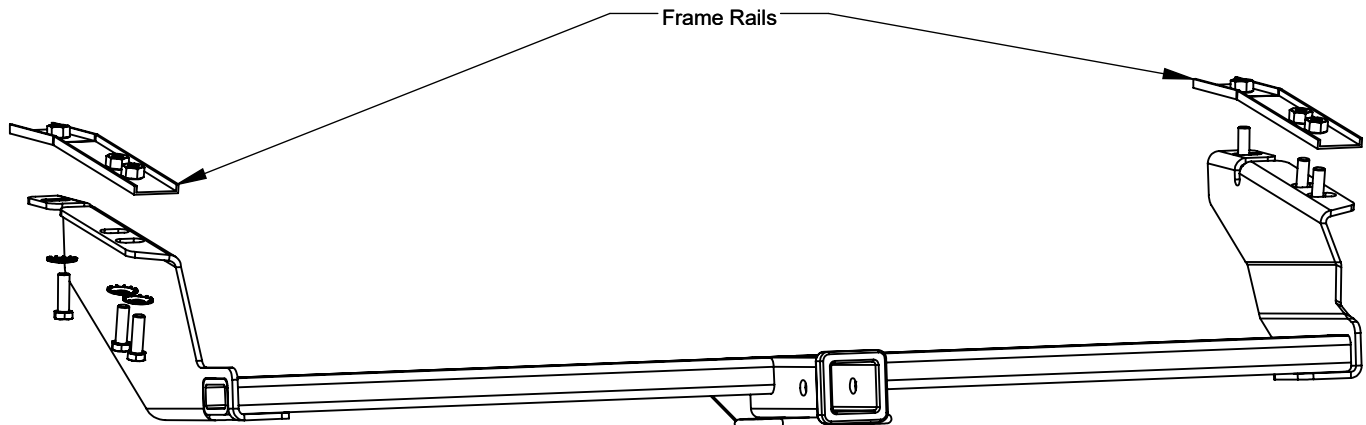


Figure 1-1

**Note:** Some models come equipped with an appearance panel that covers the trunk pan. This will need to be removed and returned to the owner, or trimmed to fit and reinstalled (see figure 1-1 above).

1. Lower the exhaust by detaching it from the rubber isolator, support the exhaust to prevent damage to the vehicle.
2. Raise the hitch into position and install (6) hex bolts and conical washers into existing weld nuts in the frame rails (3) per side. Torque all fasteners to 68 LB-FT
3. Raise the exhaust back into position and reattach the rubber isolator.

**Thank you for purchasing a Rigid Hitch**

**Hardware Package:** (6) M12 x 1.25 x 40mm Hex Bolts  
(6) 1/2" Conical Washers

**GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER**



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

**RIGID**<sup>®</sup>  
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REV.  
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