

CLASS 1 TRAILER HITCH

RT-840

Buick Le Sabre

TOOLS REQUIRED:

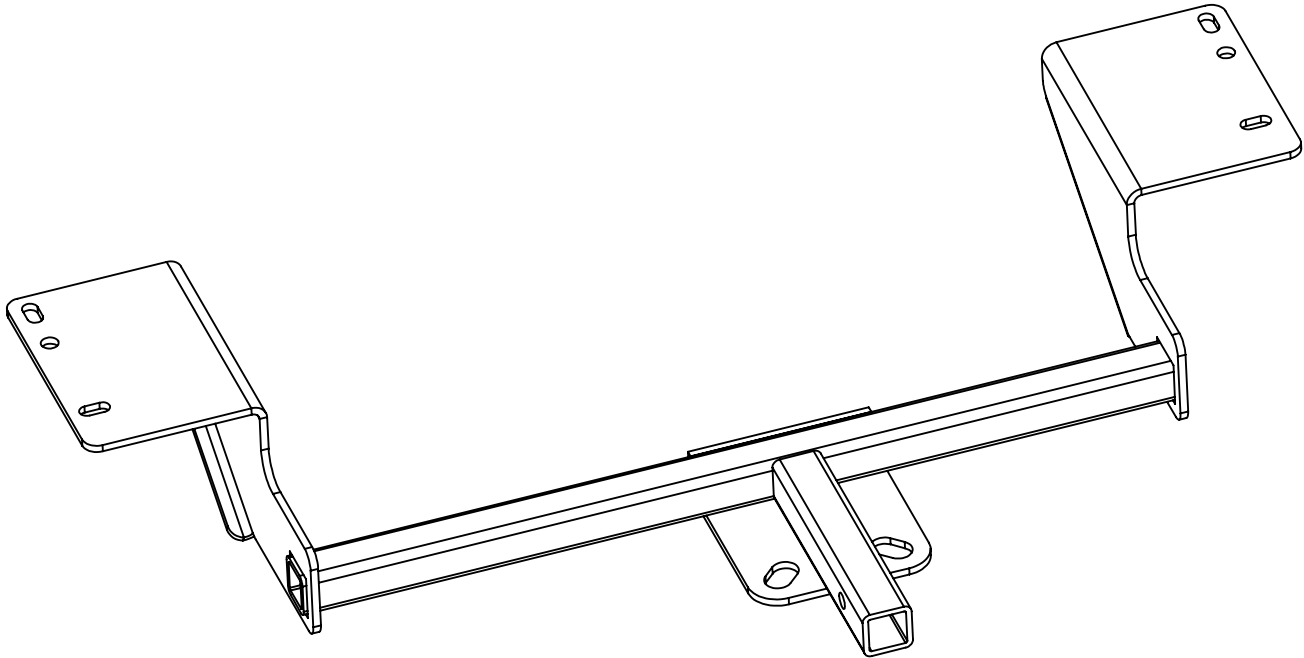
DRILLS: NONE

WRENCHES: 3/4, 7/8, 15mm, 17mm

2,000 LB GROSS TRAILER WEIGHT, 200 LB TONGUE WEIGHT. WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS AND LIMITATIONS. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

WARNING: USE ONLY RIGID HITCH APPROVED AND MANUFACTURED DRAW BAR INSERT OR WARRANTY WILL BE VOID

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Lower the exhaust temporarily by removing and discarding the 10mm bolt that attaches the hanger to the bottom of the frame on the passenger side of the vehicle.
2. Remove all mounting bolts from the hitch, noting the proper location of each.
3. Loosely mount the hitch to the vehicle by threading the two 10mm bolts provided into the frame through the most rearward hole of the hitch bracket on each side. Use one of the 10mm conical washers provided under the head of each bolt.
4. Locate the square access hole in the side of each frame member above the hitch bracket. Insert two reinforcement plates and 1/2" carriage bolts into each frame member. Drop the bolts down through the slotted holes that align with the two forward hitch bracket holes.
5. Complete the attachment as follows:
 - (A) Use a 1/2" heavy hex nut and conical washer on the two most forward carriage bolts
 - (B) Use a standard 1/2" hex nut and lock washer on the center bolts
 - (C) Remove the previously installed 10mm bolt on the passenger side of the vehicle and remount the exhaust hanger bracket.

Thank you for purchasing a Rigid Hitch

TIGHTEN ALL FASTENERS TO THE TORQUE SPECIFICATIONS SHOWN BELOW

HARDWARE PACKAGE: (4) 1/2-13 x 1-3/4 Carriage bolts (2) 1/2" Conical washers
 (4) 1/4 x 1 x 2" Sq. hole plates (2) 10mm Conical washers (1) UB- 6001 Drawbar kit
 (2) 1/2-13 Heavy hex nuts (2) 1/2" Lock washers
 (2) 1/2-13 Nuts (2) 10mm x 1.50 x 40mm Hex bolts

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT		

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

RIGID[®]
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REV.
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